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RBE703A94-1130-01-23
Job Sheet 187331



Part No: RBE703A94-1130-01-23

Job Qty: 12 ea

Part Name: Deflection Clip Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/6/18	12/6/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	12 pcs	12/6/18	12/6/18	0.00	12.00	Small Fab-3		MLC
120	QC	12 pcs	12/6/18	12/6/18	0.00	0.00	QC5		SB
130	Packaging	12 pcs	12/6/18	12/6/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	12 Ea	12/6/18	12/6/18	0.00	0.00	QC21		MLC

Part Op 110 - 1-Assemble as per DWG. Sheet 9. 2-Appl Loctite to mating surfaces of item -33 and -27 -Loctite 263
Descriptions: B 1138964 Exp.: 04/20 ***Item -33 should not protrude past the surface of item -27***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A214	Pan Head Machine Screw M4 x 0.7mm x 12mm	24 Ea (2 ea)	90-Start up Operation	FM138414-6
91595A155	Dowel Pin 4mm x 12mm	24 Ea (2 ea)	90-Start up Operation	5091269
98296A882	Slotted Spring Pin Ø1/8" X 7/8"	12 Ea (1 ea)	90-Start up Operation	FM138414-34
98338A022	Cotter Pin Ø3/64" X 1/2"	24 Ea (2 ea)	90-Start up Operation	FM138414
RBE703A94-1130-01-25	Tab Adjuster Handle	12 Ea (1 ea)	90-Start up Operation	5126672
RBE703A94-1130-01-27	Tab Adjuster Body	12 Ea (1 ea)	90-Start up Operation	512493 4x 5129330 8x
RBE703A94-1130-01-29	Tab Adjuster Clamp	12 Ea (1 ea)	90-Start up Operation	5126936
RBE703A94-1130-01-31	Tab Adjuster Gauge Plate	12 Ea (1 ea)	90-Start up Operation	5127291
RBE703A94-1130-01-33	Adjuster	24 Ea (2 ea)	90-Start up Operation	5127539
6NF45/A	Knurled Nut	24 Ea (2 ea)	90-Start up Operation	5093862 16x



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Container No: S135258



Part: RBE703A94-1130-01-23

Job No: 187331

Serial No/Batch: S135258

Revision: k

Inspector:

Exp Date:

Instructions:

Date: 12/06/18

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Job Allocations

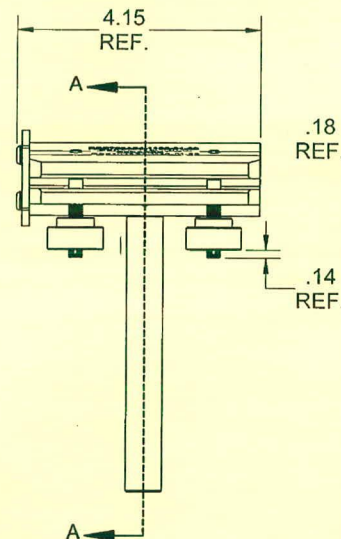
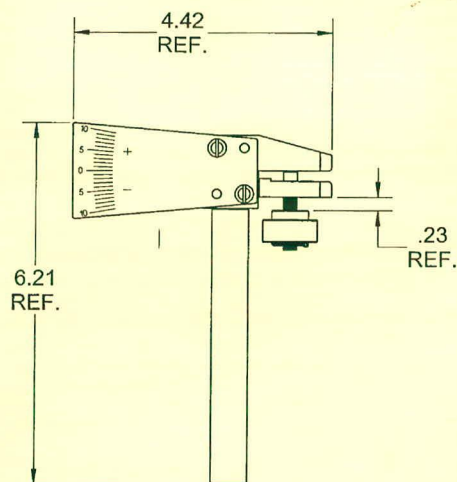
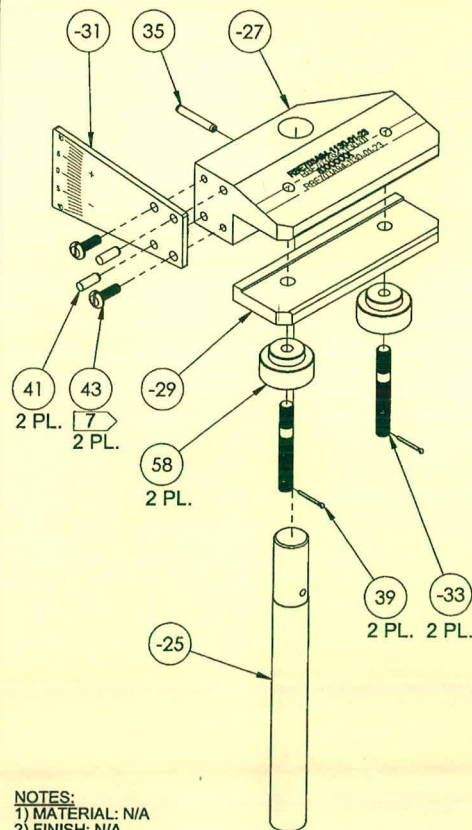
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	6NF45/A	24	24	0
	90353A214	24	56	0
	91595A155	24	107	0
	98296A882	12	230	0
	98338A022	24	56	0
	RBE703A94-1130-01-25	12	17	0
	RBE703A94-1130-01-27	12	17	0
	RBE703A94-1130-01-29	12	17	0
	RBE703A94-1130-01-31	12	17	0
	RBE703A94-1130-01-33	24	44	0

Part Specifications

Specifications could not be found.

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ITEM #	QTY	PART #	TITLE	PG
-25	1	RBE703A94-1130-01-25	TAB ADJUSTER HANDLE	10
-27	1	RBE703A94-1130-01-27	TAB ADJUSTER BODY	11
-29	1	RBE703A94-1130-01-29	TAB ADJUSTER CLAMP	12
-31	1	RBE703A94-1130-01-31	TAB ADJUSTER GAUGE PLATE	13
-33	2	RBE703A94-1130-01-33	ADJUSTER	14
35	1	McMaster#98296A882	SPRING PIN Ø1/8 X 7/8	-
39	2	McMaster#98338A022	COTTER PIN Ø3/64 X 1/2	-
41	2	McMaster#91595A155	DOWEL PIN 4mm X 12mm	-
43	2	McMaster#90353A214	PAN HEAD M4 x 0.7 x 12mm	-
58	2	J.W. WINCO #6NF46A	KNURLED NUT M6 X 1.0 DIN 6303 TYPE A	-



SECTION A-A

RBE703A94-1130-01-23 DEFLECTION CLIP ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) APPLY LOCTITE 263 OR EQUI.

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DEFLECTION CLIP ASSY			
DWG NO. RBE703A94-1130-01-23		REV K	
DESIGN BY: VM 8/28/2017	CHECKED: WM 11/30/2017	DATE: 11/24/2017	
DRAWN BY: VM 11/24/2017	APPROVED: WM 11/30/2017	SCALE: NTS	
WEIGHT: N/A			
SHEET 9 OF 17			
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